AMENDMENTS TO THE CLAIMS

Docket No.: 12810-00152-US

- 1. (Currently amended) A process for isomerizing cis-2-pentenenitrile to trans-3-pentenenitrile in the presence of aluminum oxide as a catalyst, wherein the aluminum oxide has a BET surface area of at least 50 m²/g and the reaction is carried out at a temperature temperature in the range of from 50°C to 250°C.
- 2. (Original) The process according to claim 1, wherein the aluminum oxide has a BET surface area of at least $70 \text{ m}^2/\text{g}$.
- 3. (Original) The process according to claim 1, wherein the aluminum oxide has a BET surface area of at most $400 \text{ m}^2/\text{g}$.
- 4. (Currently amended) The process according to any of claims 1 to 3 claim 1, wherein the isomerization is carried out in the liquid phase.
- 5. (Currently amended) The process according to any of claims 1 to 4 claim 1, wherein the reaction is carried out at a temperature of at least 120°C and at most 200°C.
- 6. (New) The process according to claim 2, wherein the isomerization is carried out in the liquid phase and the aluminum oxide has a BET surface area of at most 400 m²/g.
- 7. (New) The process according to claim 6, wherein the reaction is carried out at a temperature of at least 120°C and at most 200°C.
- 8. (New) The process according to claim 1, wherein the aluminum oxide has a BET surface area of at least $100 \text{ m}^2/\text{g}$.
- 9. (New) The process according to claim 1, wherein the aluminum oxide has a BET surface area of at most $300 \text{ m}^2/\text{g}$.
- 10. (New) The process according to claim 7, wherein the aluminum oxide has a BET surface area of at least $100 \text{ m}^2/\text{g}$ and at most $300 \text{ m}^2/\text{g}$.

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